

lead of the present invention.

ABSTRACT

The present invention provides an erasable colored pencil lead composition comprising a colorant, one or more binder resins, a fibrillatable or fibrillated material, and a filler. The colored pencil lead of the present invention produces marks on paper, which are easily erased by ordinary pencil eraser. The mark made using the composition has a cohesive nature that assists in the removal from paper in sheet ϕr film like sections by the 10 use of an ordinary eraser without smearing or leaving a In a preferred embodiment, the composition is residue. free or substantially free of low melting waxes or wax like materials. Examples of suitable binder resins include high 15 density polyethylene, low density polyethylene, polypropylene, and high melting waxes. Examples of fibrillated or fibril atable materials include fibrillatable or fibrillated polytetrafluoroethylene and ethylene-vinyl acetate copolymer. The colored pencil lead composition may further include a lubricant. Examples of 20 suitable lubricants include particulate lubricants such as micronized PTFE and non-particulate lubricants such as alkoxylated materfials, e.g., polyethylene glycols. present invention further provides a process for using the colored pencil */ead composition. The present invention 25 further provides a process for preparing the colored pencil

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